



Corporate Headquarters

SHEET METAL CONNECTORS, INC.

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Manufacturing Facilities

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**Sheet Metal Connectors, Inc. is proud to be a member or affiliated
with the following associations;**



YELLOW LABEL

Sheet Metal Workers' International Association
Washington, DC



Sheet Metal Air Conditioning Contractors'
National Association
Chantilly, VA



SPIDA
Spiral Duct Manufacturers Association
Irmo, SC



SMACNA Testing & Research Institute
Chantilly, VA



Rectangular Double Wall Duct & Fittings

Sheet Metal Connectors, Inc. (SMC)

Sheet Metal Connectors, Inc. double wall rectangular duct and fittings are one part of our complete line of HVAC products. Double wall rectangular duct is constructed with TDC end treatments. There are two different types of applications:

- Acoustical double wall duct for noise control
- Thermal double wall duct for temperature control

Straight double wall duct comes standard with stiffening beads. Double wall duct is fabricated with either Snap Lock or Pittsburgh longitudinal seams. Sealant is available in the seams upon request. Double wall duct is manufactured completely assembled with TDC corners installed. All sizes shall be listed using inside dimensions.

Acoustical Double Wall

Standard acoustical double wall is for noise control. Constructed of a perforated inner shell surrounded by a layer of insulation and covered by a solid outer shell. The perforated inner shell has 3/32" diameter holes staggered at 3/16" on center for a clear open area of 23%.

Solid Outer Shell

MATERIAL	THICKNESS	ASTM	TYPE	DUCT	END TREATMENT
Galvanized	26 - 18 gauge	A-653	G60-G90	44 1/2" - 68 1/2"*	TDC
Paint Grip	24 - 18 gauge	A-653	A60	56 1/2"	
PVS	24 - 18 gauge	A-653	4 x 1, 4 x 4	56 1/2"	
Aluminum	.032 - .050	B-316	3003 H-14	44 1/2"	
Stainless Steel	24 - 20 gauge	A-240	304 or 316	44 1/2"	

*Check with factory for availability of 68 1/2" in 26 gauge galvanized

Perforated Inner Shell

MATERIAL	THICKNESS	ASTM	TYPE	DUCT
Galvanized	24 - 22 gauge	A-653	G60-G90	TDC 56 1/2"

*Special order perforated available in other material - consult factory

Thermal Double Wall

Standard thermal double wall is for temperature control. Constructed of a solid shell surrounded by a layer of insulation and covered by a solid outer shell.

Solid Outer and Inner Shell

MATERIAL	THICKNESS	ASTM	TYPE	DUCT	END TREATMENT
Galvanized	26 - 18 gauge	A-653	G60-G90	44 1/2" - 68 1/2"*	TDC
Paint Grip	24 - 18 gauge	A-653	A60	56 1/2"	
PVS	24 - 18 gauge	A-653	4 x 1, 4 x 4	56 1/2"	
Aluminum	.032 - .050	B-316	3003 H-14	44 1/2"	
Stainless Steel	24 - 20 gauge	A-240	304 or 316	44 1/2"	

*Check with factory for availability of 68 1/2" in 26 gauge galvanized



Note: SMACNA Testing and Research Institute verified that Sheet Metal Connectors, Inc. shop standards comply with the 2005-3rd edition of the SMACNA HVAC Duct Construction Standards.

CLOSE CELL NEOPRENE GASKET

Neoprene	1/4" x 1/2"	(50' rolls - 1500' per box)	E-Z Flange Jr.
Neoprene	1/4" x 3/4"	(50' rolls - 1500' per box)	E-Z Flange & TDC



SHEET METAL CONNECTORS, INC.

FABRICATION THAT PERFORMS

MINNEAPOLIS, MN 1-800-328-1966 • ROCKFORD, IL 1-866-504-4600

May 2013

Sheet Metal Connectors, Inc.

Fittings

Sheet Metal Connectors, Inc. manufactures double wall fittings in most sizes and configurations. Double wall fittings are manufactured on our state of the art fabrication equipment. All double wall fittings are fabricated with stiffening beads on duct sizes 19" wide and larger which have more than 10 square feet of unbraced panel. This requirement is applicable to 20 gauge or less in thickness and 3" W.G. or less. Most double wall fittings are fabricated with Pittsburgh seams. Double wall fittings are completely assembled with all accessories (TDC corners, vane & rail, etc...) installed.

Turning Vane and Rail

SMC manufactures several types of turning vane and E-Z rail. Turning vane and E-Z rail are recommended for square throat elbows and tees. When using turning vane and E-Z rail performance is greatly enhanced in the HVAC duct system. Test data is available upon request.

Maximum unsupported vane length

- 4" single turning vane36" maximum length
- 2" double turning vane48" maximum length
- 4" double turning vane72" maximum length
- 4" acoustical vane72" maximum length

When exceeding maximum vane length, vanes can be installed in sections or a tie rod can be tack welded to the face of the turning vane.

Transverse Joint and Intermediate Reinforcement

SMC manufactures many different types of reinforcement. SMC's most popular types are as follows:

- Tie Rod Reinforcement: threaded inserts installed into each end of thin wall (emt) conduit. These are installed internally at both the joint and/or intermediate duct spacing.
- R-Angle Reinforcement: roll formed pre-punched angle iron reinforcement. See chart below.

Rigidity Comparison Chart

Minimum Rigidity Class	Commercial Angle	Lockformer R-Angle 16	Lockformer R-Angle 14	Lockformer R-Angle 12	Lockformer R-Angle 10	Lockformer R 16 Back to Back	Lockformer R 14 Back to Back	Lockformer R 12 Back to Back	Lockformer R 10 Back to Back	
Eix	10-5	H x T	H x B x T	H x B x T	H x B x T	H x B x T	H x B x T	H x B x T	H x B x T	
A	0.5									
B	1.0									
C	2.5	1 x 18 Ga 1 x 16 Ga 3/4 x 1/8								
D	5	1 1/4 x 20 Ga 1 x 1/8								
E	10	1 1/4 x .090 1 1/2 x 16 Ga	1 1/2 x 1 1/2 x 16 Ga							
F	15	1 1/4 x 1/8	1 5/8 x 1 1/2 x 16 Ga	1 1/2 x 1 1/2 x 14 Ga	1 1/2 x 1 1/2 x 12 Ga					
G	25	1 1/2 x 3/16	2 x 1 1/2 x 16 Ga	1 7/8 x 1 1/2 x 14 Ga	1 5/8 x 1 1/2 x 12 Ga	1 1/2 x 1 1/2 x 10 Ga	1 1/2 x 1 1/2 x 16 Ga	1 1/2 x 1 1/2 x 14 Ga	1 1/2 x 1 1/2 x 12 Ga	
H	50	2 x 1/8	2 1/2 x 1 1/2 x 16 Ga	2 3/8 x 1 1/2 x 14 Ga	2 1/8 x 1 1/2 x 12 Ga	2 x 1 1/2 x 10 Ga	2 x 1 1/2 x 16 Ga	1 7/8 x 1 1/2 x 14 Ga	1 5/8 x 1 1/2 x 12 Ga	1 1/2 x 1 1/2 x 10 Ga
I	75	2 x 3/16	2 7/8 x 1 1/2 x 16 Ga	2 3/4 x 1 1/2 x 14 Ga	2 1/2 x 1 1/2 x 12 Ga	2 1/4 x 1 1/2 x 10 Ga	2 1/4 x 1 1/2 x 16 Ga	2 1/8 x 1 1/2 x 14 Ga	1 7/8 x 1 1/2 x 12 Ga	1 3/4 x 1 1/2 x 10 Ga
J	100	2 x 1/4 2 1/2 x 1/8	3 1/4 x 1 1/2 x 16 Ga	3 x 1 1/2 x 14 Ga	2 3/4 x 1 1/2 x 12 Ga	2 1/2 x 1 1/2 x 10 Ga	2 1/2 x 1 1/2 x 16 Ga	2 3/8 x 1 1/2 x 14 Ga	2 1/8 x 1 1/2 x 12 Ga	2 x 1 1/2 x 10 Ga
K	150	2 1/2 x 3/16	-----	3 1/2 x 1 1/2 x 14 Ga	3 1/8 x 1 1/2 x 12 Ga	2 7/8 x 1 1/2 x 10 Ga	3 x 1 1/2 x 16 Ga	2 3/4 x 1 1/2 x 14 Ga	2 1/2 x 1 1/2 x 12 Ga	2 1/4 x 1 1/2 x 10 Ga
L	200	2 1/2 x 1/4	-----	-----	3 1/2 x 1 1/2 x 12 Ga	3 1/4 x 1 1/2 x 10 Ga	3 1/4 x 1 1/2 x 14 Ga	2 3/4 x 1 1/2 x 12 Ga	2 1/2 x 1 1/2 x 10 Ga	-----
M	300	2 1/2 x 3/16	-----	-----	-----	-----	-----	3 1/2 x 1 1/2 x 14 Ga	3 1/8 x 1 1/2 x 12 Ga	2 7/8 x 1 1/2 x 10 Ga

In Stock For Immediate Shipment



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Sheet Metal Connectors, Inc.

Insulation

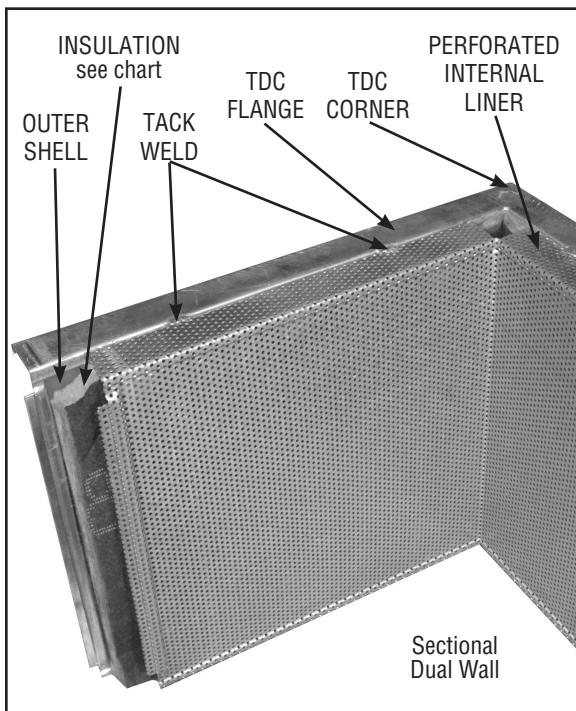
Sheet Metal Connectors, Inc. double wall rectangular duct is a dependable, erosion resistant alternative to lined rectangular duct, providing improved protection for insulation exposed to the airstream. In double wall rectangular duct a metal inner liner insures that high airflow velocities cannot separate insulation by pulling away from the duct's outer wall and creating erosion or airflow problems.

Duct liner shall be of the specified materials, thickness, and density of the contractors request. All sizes shall be listed using inside dimensions. Each layer of duct liner shall be attached with a minimum of 90% coverage of adhesive at the liner contact surface area.

SMC constructs each piece with an inner shell (perforated or solid) surrounded by a layer of insulation and covered by a solid outer shell. The insulation is used in both acoustical and thermal duct systems.

SMC solves air quality problems caused by bacteria and other contaminants that can embed in fibrous materials. These air quality problems can be a health hazard in environments such as schools, hospitals, laboratories, and food or pharmaceutical plants. In cases where additional erosion or contamination protection is desired for such an environment, we can provide a customer specified barrier material (mylar or tedlar) between the insulation and the perforated liner.

Standard insulation is 1" thick with 1 1/2 lb. per cubic foot density. See chart below for specifications. Many other thickness' and densities are available, consult factory.



SOUND ABSORPTION COEFFICIENTS (ASTM C 423, Type A Mounting) 1/3 Octave Band Center Frequency (cycles/sec.)							
Type	125	250	500	1000	2000	4000	NRC
.5" - 2 # Cu. Ft.	.09	.14	.40	.60	.73	.82	.45
1" - 1 1/2 # Cu. Ft.	.18	.36	.59	.86	.95	.90	.70
2" - 1 1/2 # Cu. Ft.	.34	.64	.96	1.03	1.00	1.03	.90
1" - 3 # Cu. Ft.	.09	.28	.63	.86	.91	.92	.65

Coefficients determined per ASTM E 795 Type A Mounting
Note: Pressure classifications are based on SMACNA Second Edition - 1995

THERMAL CONDUCTANCE "C" AND RESISTANCE "R" (ASTM C 177)		
Product	Mean Temperature 75°F (24°)	
	Conductance "C" ⁽¹⁾	Resistance "R" ⁽²⁾
.5" - 2 # Cu. Ft.	.48 (2.73)	2.1 (.37)
1" - 1 1/2 # Cu. Ft.	.24 (1.42)	4.2 (.74)
2" - 1 1/2 # Cu. Ft.	.13 (.74)	8.0 (1.41)
1" - 3 # Cu. Ft.	.24 (1.36)	4.2 (.73)

¹ The lower the value, the better the performance. ² The higher the value, the better the performance.

$$\begin{array}{l}
 \text{"C" units:} \\
 \frac{\text{BTU}}{\text{ft}^2 \cdot \text{hr} \cdot ^\circ\text{F}} \quad \left(\frac{\text{W}}{\text{m}^2 \cdot ^\circ\text{C}} \right)
 \end{array}
 \qquad
 \begin{array}{l}
 \text{"R" units:} \\
 \frac{\text{ft}^2 \cdot \text{hr} \cdot ^\circ\text{F}}{\text{BTU}} \quad \left(\frac{\text{m}^2 \cdot ^\circ\text{C}}{\text{W}} \right)
 \end{array}$$

Specification Compliance

SMC standard insulation meets the requirements of the following codes and specifications:

- NFPA 90A and NFPA 90B
- NAIMA Standard AHC-101
- ASTM C 1071 Type 1 Replaces HH-I-545B Type 1

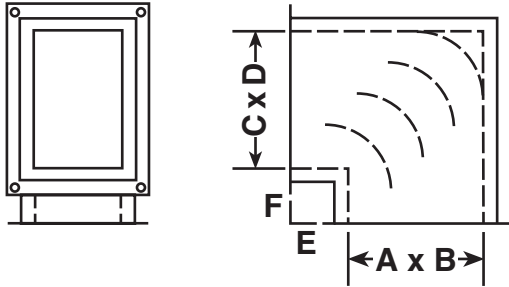


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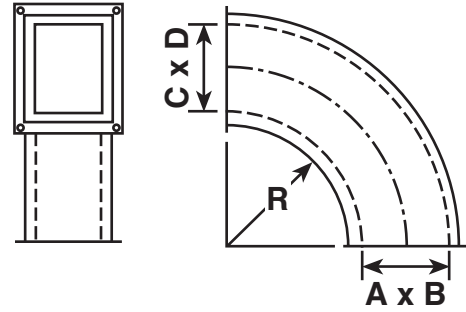
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Square Throat Elbow



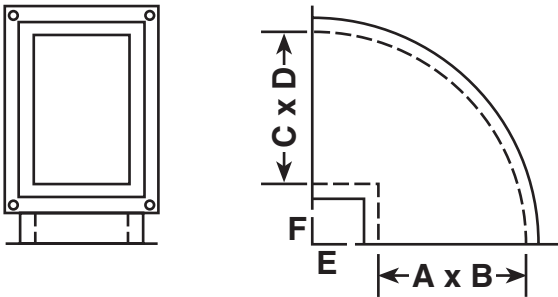
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- Dimensions are I.D.

Radius Elbow



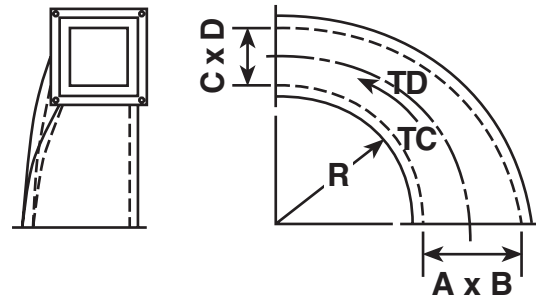
- TDC
- Dimensions are I.D.

Radius (With Square Throat)



- TDC
- Dimensions are I.D.

Reducing Radius Elbow (Left or Right)



- TDC
- Dimensions are I.D.

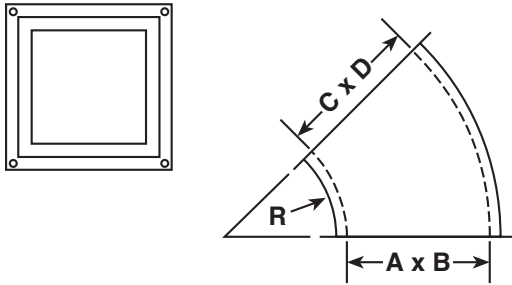


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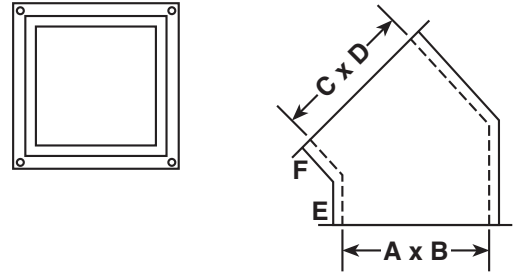
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Radius Angle



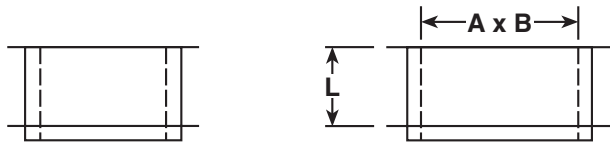
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- Dimensions are I.D.

Square Throat Angle



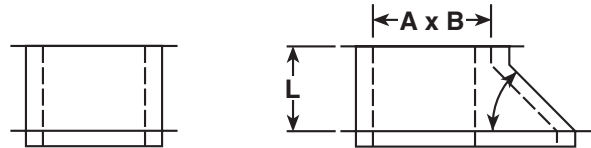
- TDC
- Dimensions are I.D.

90° Straight Tap



- TDC
- Dimensions are I.D.

90° Increased Tap



- TDC
- Dimensions are I.D.

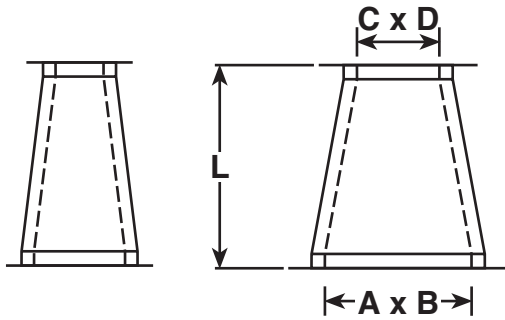


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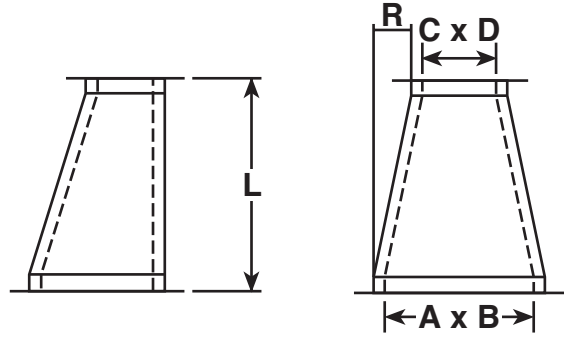
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Concentric Transition



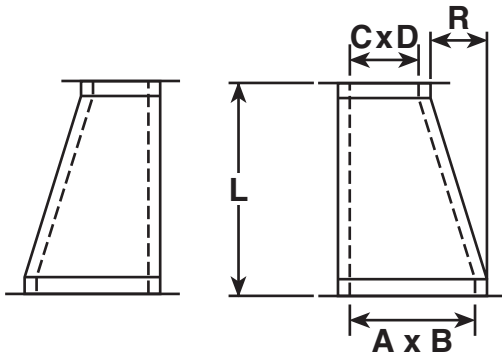
- TDC
- Dimensions are I.D.

Top or Bottom Flat Transition



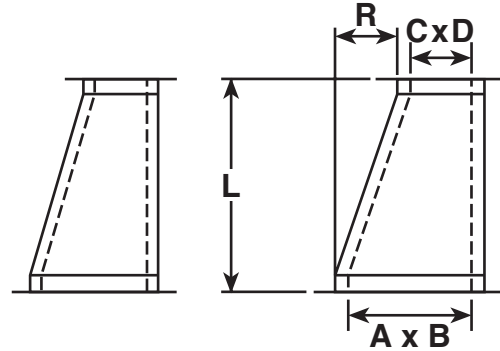
- TDC
- Dimensions are I.D.

**Transition
(Top and Left Sides Flat)**



- TDC
- Dimensions are I.D.

**Transition
(Top and Right Sides Flat)**



- TDC
- Dimensions are I.D.

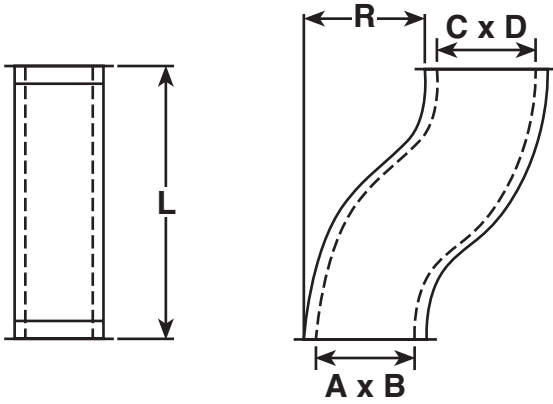


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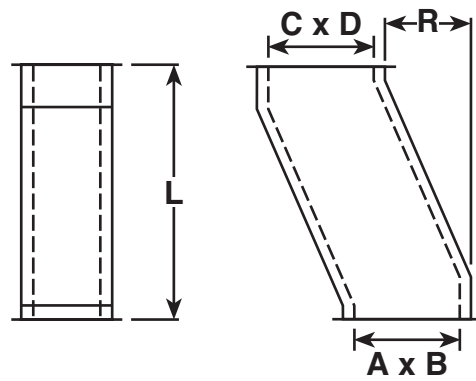
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Radius Offset



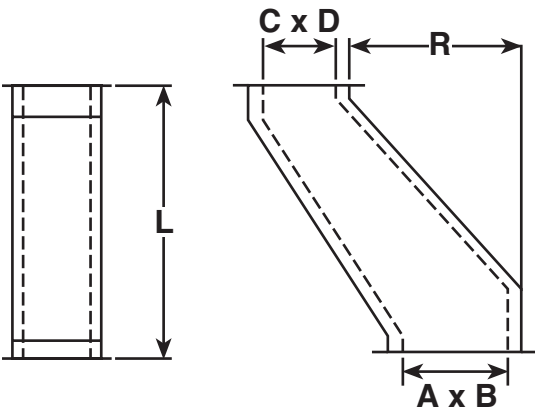
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- Dimensions are I.D.

Offset



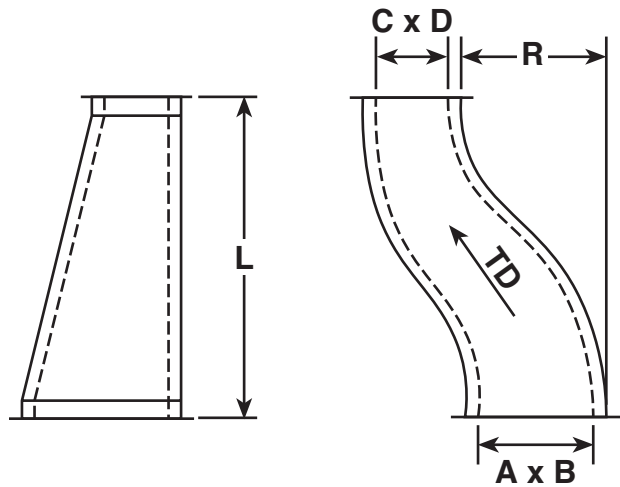
- TDC
- Dimensions are I.D.

Reducing Offset



- TDC
- Dimensions are I.D.

Reducing Radius Offset (Left or Right)



- TDC
- Dimensions are I.D.

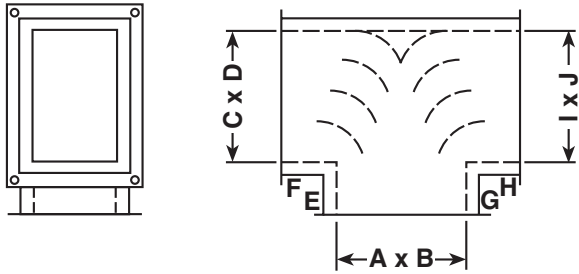


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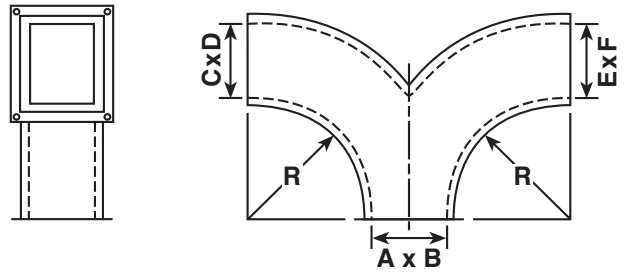
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Bullhead Tee



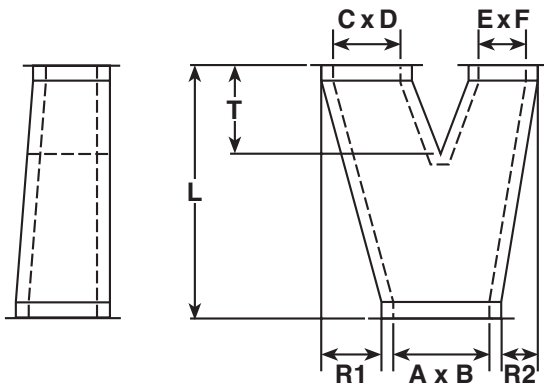
- TDC
- Dimensions are I.D.

Y-Branch



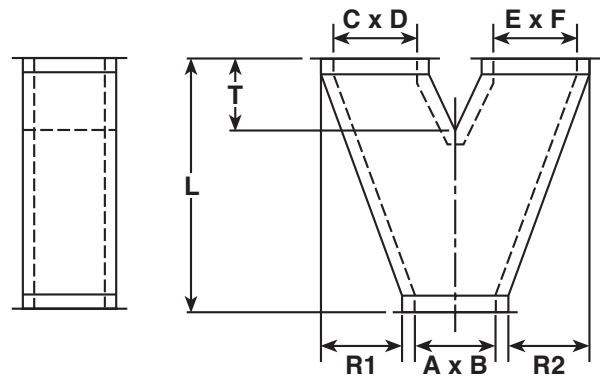
- TDC
- Dimensions are I.D.

Pants



- TDC
- Dimensions are I.D.

Pants



- TDC
- Dimensions are I.D.



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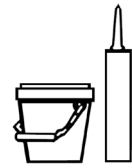
DP1010 WATER BASED DUCT SEALANT - Gray

A smooth, water based, premium quality, U.L. 181 Classified, high velocity duct sealant for commercial and residential use. Available in 1/12 gallon tubes or 1 gallon pail.

Recommended Uses:

- Sealing metal joints on air duct where a smooth finish is desired
- Sealing connections on flexible duct or fiberglass ductboard
- Intended for use on duct systems which do not exceed 15 inches water column pressure

Meets LEED Requirements for Low Emitting Materials



9

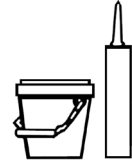
DP1090 SOLVENT BASED DUCT SEALANT

A premium quality UL Classified high velocity duct sealant, for commercial use. Available in 1/12 gallon tubes or 1 gallon pail.

Recommended Uses:

- DP1090 is formulated for sealing low, medium and high-pressure metal duct systems in commercial and industrial applications
- DP1090 is intended for use on duct systems which do not exceed 15 inches water column pressure
- DP1090 is ideal for sealing rectangular, round, oval and metal flexible ducts.

Meets LEED Requirements for Low Emitting Materials



DP2501 WATER BASED DUCT LINER ADHESIVE - Clear

A water based, premium quality U.L. Classified duct liner adhesive. DP 2501 is specifically formulated for roller and low pressure spray applications.

Available in 5 gallon pails, 54 gallon drum

Recommended Uses:

- Bonding fibrous duct liner installation to galvanized ductwork
- Sealing cut edges of fiberglass insulation
- Bonding kraft backed foil coverings to fiberglass and urethane flat stock or pipe insulation
- Bonding multiple layers of fibrous insulation board



DP2502 WATER BASED DUCT LINER ADHESIVE - Clear

A water based, premium quality U.L. Classified duct liner adhesive. DP 2502 is a higher viscosity version of DP 2501. DP 2502 is specifically formulated for spray, brush, and roller applications.

Available in 5 gallon pails, 54 gallon drum

Recommended Uses:

- Bonding fibrous duct liner installation to galvanized ductwork
- Sealing cut edges of fiberglass insulation
- Bonding kraft backed foil coverings to fiberglass and urethane flat stock or pipe insulation
- Bonding multiple layers of fibrous insulation board



DP 2590 SOLVENT BASED SPRAY ADHESIVE

A premium quality, solvent based, fast drying, non-flammable, pressure sensitive insulation adhesive. DP 2590 is supplied in a convenient spray system which is both portable and cost effective.

Available in 12# canister or 40# canister. Pro spray gun and 12' hose sold separately.

Recommended Uses:

- Bonding fiberglass duct liner to galvanized steel, stainless steel and aluminum HVAC duct
- Bonding fiberglass insulation to the exterior of galvanized steel, stainless steel and aluminum HVAC duct
- Sealing and bonding laps in HVAC duct insulation
- Adhering kraft backed foil and foil jacketing to urethane foam



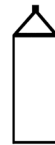
DP 77 INDUSTRIAL SPRAY ADHESIVE

Solvent based industrial strength aerosol duct liner spray adhesive.

Available in 12 oz. spray cans.

Recommended Uses:

- Bonding galvanized metal, wood, fiberglass, foam rubber, cardboard, textiles, cloth and plastics



DP 2" CHIP BRUSH



DUCT TAPE

Product Number	Description Application	Colors	Adhesive	Total Thickness mils (mm)	Tensile Strength lbs/in (kg/cm)	Adhesion To Steel ozs/in (g/cm)
557 Printed	Premium performance duct tape specifically engineered for flex duct systems. Meets UL 181B-FX & UL 723	Grey	Natural Rubber	14.0 (0.36)	45 (8.01)	50 (560)
229	Heavy duty contractor grade duct tape with extra thick adhesive for conformability Meets UL 723	Grey	Natural Rubber	12.0 (0.30)	25 (4.45)	70 (784)
339 Printed	Dead-soft aluminum foil backed duct tape for fiberglass duct systems. UL 181 A-P approved	Silver	Acrylic	4.4 (0.11)	25 (4.45)	72 (806)
330	All-weather duct tape, working temperature range of -35°F to 260°F, plain dead soft aluminum foil, extremely conformable.	Silver	Acrylic	3.5 (0.08)	20 (3.56)	45 (504)



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