



SHEET METAL CONNECTORS, INC.

www.smduct.com

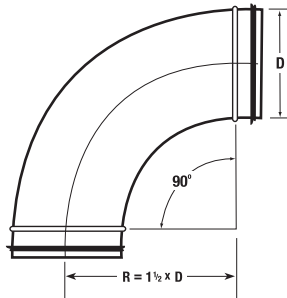
MINNEAPOLIS, MN
 5850 Main Street N.E.
 Minneapolis, Minnesota 55432
 LOCALLY CALL: 763-572-0000
 TOLL FREE: 1-800-328-1966
 FAX: 763-572-1100

ROCKFORD, IL
 5601 Sandy Hollow Road
 Rockford, Illinois 61109
 LOCALLY CALL: 815-874-4600
 TOLL FREE: 1-866-504-4600
 FAX: 815-874-9979



Two Piece Pressed Solid Welded Elbows

Pressed elbows and angles are resistance welded with copper on both the heel and throat. All pressed fittings are manufactured from extra deep drawing steel (EDDS) in accordance with ASTM-A653. Pressed fittings are precision drawn, tolerances must be within + or - .002 thickness to assure a quality product at all times. All pressed fittings are made of 24 Ga. or 22 Ga. Galvanized material with a G60 or better coating thickness and is chemically treated to retard white rust.



Centerline Throat Radius Chart

Diam.	90°	45°
3"	4 1/2"	4 1/2"
4"	6"	6"
5"	7 1/2"	7 1/2"
6"	9"	9"
7"	10 1/2"	10 1/2"
8"	12"	12"
9"	13 1/2"	13 1/2"
10"	15"	15"
12"	18"	18"
14"	21"	21"

All Fittings are 1.75" from Bead to End of Fitting.

