



SHEET METAL CONNECTORS, INC.

www.smduct.com

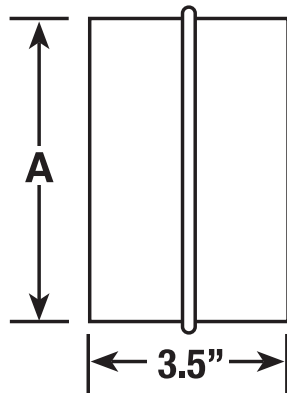
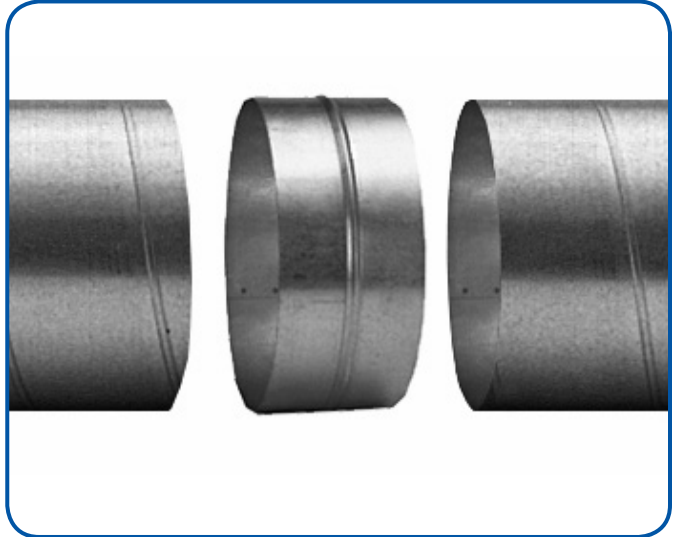
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Rockford, Illinois 61109
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Standard Spiral Pipe Connector (Non-Gasketed)

Pipe to Pipe connections are made by using a fitting size coupling that slips inside the mating pipe sections. A stop bead runs around the middle of the coupling to center the coupling in the connection. Secure the connection by installing sheet metal screws through the outer shell of the duct, 1/2 inch from the stop bead.



DIAMETER	MATERIAL	THICKNESS	ASTM	TYPE
3" - 96"	Galvanized	26 - 14 gauge	A-653	G60-G90
3" - 96"	Paint Grip	24 - 18 gauge	A-653	A60
3" - 96"	PVS*	24 - 16 gauge	A-653	4 x 1, 4 x 4
3" - 60"***	Aluminum	.032 - .063	B-316	3003 H-14
3" - 60"***	Stainless Steel	24 - 18 gauge	A-240	304 or 316

*PVS specification book available ** Call factory for sizes over 60" in diameter.

