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Submittal Sheet

CLOSE CELL NEOPRENE GASKET

Neoprene	1/4" x 1/2"	(50' rolls - 1500' per box)	E-Z Flange Jr.
Neoprene	1/4" x 3/4"	(50' rolls - 1500' per box)	E-Z Flange & TDC

LMC #8382 is a solventless high tack rubber based adhesive coated on both sides of a polyester film. It provides an economical alternative for bonding to urethane and polyethylene foams to be used for gasketing and sealing applications. The rubber base provides a high initial tack to a wide variety of substrates that reduces assembly time. The polyester film provides the added strength required for those applications using soft flexible foams.

Composition:

Adhesive:	High Tack Rubber
Carrier:	Polyester Film
Adhesive:	High Tack Rubber
Liner:	80 lb. Densified Kraft

Applications:

- · Bonds to a wide variety of surfaces
- Gaskets
- Seals

- Smooth, non-porous surfaces
- · Instant tack assembly
- Assembly line placement

PROPERTY	TEST METHOD	VALUE/RATING	
Thickness			
Unwind Adhesive	PSTC-33	2.2 mils	
Carrier	PSTC-33	0.5 mils	
Liner Adhesive	PSTC-33	2.2 mils	
Liner	PSTC-33	<u>3.2 mils</u>	
Total Thickness		8.1 mils	
Adhesion			
Peel Strength			
Stainless Steel			
Unwind side	PSTC-3 (180°)	135 oz/in.	
Liner side	PSTC-3 (180°)	135 oz/in.	
Polycarbonate (HSE)		High	
Polypropylene (LSE)		High	
Aluminum		High	
Shear Strength			
Stainless Steel	PSTC-7 (5.5 lb./sq.in.)	10000+ min.	
Tack	Loop Tack	160 oz/in.	
Resistance			
Temperature			
Range		-10° to 175°F	
Continuous Use (days, weeks)		120°F	
Intermittent Use (min, hrs)		175° F	
Humidity		Fair	
Water		Fair	
Solvent Resistance		Low	
Plasticizer Resistance		Low	
UV Resistance		Low	
560 Revised 8/07	Contaminents on surface to be bonded wi	Contaminents on surface to be bonded will adversely affect adhesive performance.	

Contaminents on surface to be bonded will adversely affect adhesive performance. Surface should be clean, dry, and free of duct, oil, grease and mold release agents.