## (PBN) Parallel Blade Non-Sealed Balancing Damper

## **Description:**

The PBN non-sealed balancing dampers offer a sturdy steel construction. The damper frame is a 16ga galvanized welded hat channel design to keep the damper square and true to form. The blades are formed 16ga galvanized with linkage in the airstream for better blade operation. Bronze oilite bushings offer low maintenance and ease of operation. Dampers of the same height can easily operate sectioned together by linking the blade with a connecting rod from one damper section to the blade of the next damper section. Please consult factory for best options.

## **Standard Construction:**

List dampers duct size (WxH) width x height. All dampers will be 1/4" smaller both ways

Frame: 16ga galvanized formed hat channel welded construction

Frame Dimensions: 3-7/8" Hat channel (11/16 x 5/8 x 2-1/2 x 5/8 x 11/16)

Blades: 16ga galvanized rib formed (3V), 8" maximum blade width

Finish: Mill

**Bushings:**Bronze 1/2" round oilite

1/2" round CRS plated 9" long

Axles:
1/2" round x 2-1/2" long CRS plated

**Hardware:** Plated steel - brass pivits - 1/4" round linkage rods

Mfg. options: Stainless Steel – all stainless steel

Aluminum – aluminum with st. stl set screws, bronze bushings/pivits

**Options:** Quadrants 1/2" round – either galvanized or stainless steel (both with cast handle).

Above quadrants with 2" standoff in galvanized, stainless steel or aluminum.

Plate on control rod side to install in existing duct.

Nylon bushings installed upon request

Maximum single section width: 48"

Maximum single section size: 48" x 72"

Multiple section assembly: Yes - Call factory for best options

Minimum size: 6" x 6"

Minimum multi-blade size: 6" x 12"

One blade style: 11" blade height and under Multi-blade style: 12" blade height and above

Maximum velocity: 2000 fpm

Damper height	Number of blades
11" and under	1 blade
12"-18"	2 blades
19"-24"	3 blades
25"-32"	4 blades
33"-40"	5 blades
41"-48"	6 blades
49"-55"	7 blades
56"-63"	8 blades
64"-72"	9 blades



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Balancing Damper





